



Bench seat for urban wooden planks h140194

Bench seat for urban wooden planks h140194. Italian production. Dimensions 46 x 180 x 65 (HxWxD)

Details

Details Structure:

- No. 02 shaped supports in galvanized sheet steel ;
- chair made with No. 02 external profiles in galvanized steel.

Pre- treatment :

- Before being painted , the product is pre-treated with a special liquid spray cleaning with degreasers.

Anti-corrosion treatment :

- The article is subjected to a first coating cycle using an anticorrosive primer in thermosetting powder based on epoxy resins with special pigments to protect it from atmospheric agents .

Before cooking (corrosion) :

- Is subsequently subjected to a first baking period of 15 min at a temperature of 180 ° . In this phase the anticorrosive polymerizes , forming a coating thickness of about 60 microns .

Painting:

- The product is subjected to a final cycle of coating with thermosetting powder polyester resins color " gun barrel " . The painting is carried out with electrostatic spray equipment that allows the dust to settle evenly on the pieces , forming a minimum thickness of 60 microns.

Glaze firing :

- The coated article is subjected to a final baking in the oven for a period of 20 min at a temperature of 160 ° .

Fixing:

- The supports are fitted with perforated plates for anchoring to the ground by means of anchor bolts to screw anchors.
- The bench is fornita of assembly kit and instructions for mounting.

Size:

- Total height 46 cm ;
- Width 180 cm ;
- Depth of 65 cm .

INFO

- **Height** 46 cm
- **Depth** 65 cm
- **Punti di forza** di design
- **Profondità in millimetri** 650.0000
- **Larghezza in millimetri** 1980.0000
- **Altezza in millimetri** 460.0000
- **Materiale** legno
- **Width** 180 cm