



Metal bench with wooden slats and seat h140179

Metal bench with wooden slats and seat h140179. Italian production. Dimensions 47.5 x 40 x 40 (HxWxD).

Details structure:

- No. 02 supports consisting of No. 03 silhouettes in galvanized sheet thickness 40/10 each with decorative empty square in shape ;
- No. 04 seat made with planks of pine wood .

Metal structure :

Pre- treatment :

- Before painting , the product is pre-treated with a special cleaning spray with liquid degreasers. Then it is dried in a dryer for 15 min .

Anti-corrosion treatment :

- The article is subjected to a first coating cycle using an anticorrosive primer in thermosetting powder based on epoxy resins with special pigments to protect it from atmospheric agents .

Before cooking (corrosion) :

- Is subsequently subjected to a first baking period of 15 min at a temperature of 180 ° . In this phase the anticorrosive polymerizes , forming a coating thickness of about 60 microns .

Painting: The product is subjected to a final cycle of thermosetting powder coating with polyester resin color " bright aluminum ." The coating is performed with electrostatic spray equipment that allows the dust to settle evenly on the pieces , forming a minimum thickness of 60 microns.

Glaze firing :

- The coated article is subjected to a final baking in the oven for a period of 20 min at a temperature of 160 ° .

Fixing:

- The supports are fitted with perforated plates for anchoring to the ground by means of anchor bolts to screw anchors ;

- The bench is provided with assembly kit , stainless steel hardware and mounting instructions .

Planks Impregnated high-pressure autoclave with concentrated saline fluid . This treatment gives the planks a preventative prevention against attack by fungi and insects .

Size:

Seat height 47.5 cm ;

Seat width 40 cm ;

Overall height 40 cm at the base ;

Lunghezza 190 cm

Weight 40 Kg

INFO

- **Height** 48 cm
- **Depth** 40 cm
- **Punti di forza** di design
- **Profondità in millimetri** 400.0000
- **Larghezza in millimetri** 1900.0000
- **Altezza in millimetri** 475.0000
- **Materiale** legno
- **Width** 40 cm