



Bench for urban design with wooden planks h14017

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Structure:

- No. 02 supports, double-arch base and opposing central arch, made of galvanized steel pipe in sect. mm oval. 40 x 20 x 1.5. Each single holder is provided at the base of n ° 02 plates provided with circular holes for fixing to the ground;
- seat and back made of No. 10 planks of pine wood (section mm. 60 x 40), rounded to the four corners. The boards are equipped with holes for fixing on special patterns of angled profiles galvanized mm. 40, which give the anatomical shape.

METAL STRUCTURE

- Pre-treatment: before being painted, the building is pre-treated by a spray washing with special degreasing. After washing, the piece to be painted, is dried for 15 minutes in a dryer.
- Anticorrosive treatment: in order to impart suitable protection against atmospheric agents, the article is subjected to a first coating cycle using an anticorrosive primer in thermosetting powder based on epoxy resins with special pigments.
- Before cooking (corrosion): the artifact treated with the anticorrosive primer is subjected to a first baking period of 15 minutes at a temperature of 180 °. In this phase the anticorrosive polymerizes, forming a coating thickness of about 60 microns.
- Painting: the wall is subjected to a final cycle of thermosetting powder coating with polyester resin-based color "gun barrel". The coating is performed with electrostatic spray equipment, which allow the powder to settle evenly on the pieces, forming a minimum thickness of 60 microns.
- Final firing: the coated manufacture is subjected to a final baking in the oven for a period of 20 minutes at a temperature of 160 °.

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- impregnated high-pressure autoclave with concentrated saline fluid. This treatment gives the planks proactive protection against attack by insects, fungi and rot. The boards undergo a cycle impregnated with a colorful and last step of glossy finish for outdoor use.

Fixing:

- media plates have holes for anchoring to the ground by means of anchor bolts and anchors;
- the bench is supplied in kit assembly, stainless steel hardware and installation instructions.

Size:

- height 79 cm
- width 180 cm
- 73 cm depth
- seat height 46 cm
- weight 44.5 kg

INFO

- **Height** 79 cm
- **Depth** 73 cm
- **Profondità in millimetri** 730.0000
- **Larghezza in millimetri** 1890.0000
- **Altezza in millimetri** 790.0000
- **Materiale** legno
- **Width** 180 cm