



Metal bench for urban furniture h140174

Curved metal bench for urban furniture and public spaces. Color: gunmetal grey. Made in Italy.

Bench for public spaces with an **innovative design** ideal for enhancing squares and courtyards. Featuring **extremely elegant lines**, crafted with attention to every detail, ideal for highlighting the features of gardens and squares. Its originality enhances the characteristics of a place, making it unique and elegant. It can be positioned sequentially forming numerous compositions.

Structure:

- no. 04 supports consisting of opposing arches in 50 x 20 x 3 mm galvanized rectangular tube adorned with galvanized rounds;
- seat-backrest shell made with no. 25 curved profiles in 20 x 1.5 mm galvanized round steel tube complete with spherical head PVC end caps. The profiles are welded onto special 50 x 8 mm galvanized flat iron templates, giving it an anatomical shape.

Anti-corrosion treatments and finish:

- Pre-treatment: before being painted, the product is pre-treated by spray washing with special degreasing liquids. After washing, the item to be painted is dried for 15 minutes in a drying oven.

Anti-corrosion treatment:

- to protect it from atmospheric agents, the item is subjected to a first painting cycle using a thermosetting anti-corrosion powder primer based on epoxy resins with special pigments.

First baking (anti-corrosion):

- the item treated with the anti-corrosion primer is subjected to a first oven baking lasting 15 minutes at a temperature of 180°. In this phase the anti-corrosion agent polymerizes, forming a coating thickness of approximately 60 microns.

Painting:

- the item is subjected to a final painting cycle with thermosetting powder based on polyester resins in "gunmetal grey" color. The painting is performed with electrostatic spray equipment, which allows the powder to settle uniformly on the pieces, forming a minimum thickness of 60 microns.

Final baking:

- the painted item is subjected to a final oven baking lasting 20 minutes at a temperature of 160°.

Fixing:

- the supports are provided with perforated plates for anchoring to the ground by means of anchor bolts and expansion plugs;
- there is an assembly kit, stainless steel screws and assembly instructions.

Dimensions:

- total height 78 cm;
- seat height 41 cm;
- total width 45 cm;
- maximum width 271 cm;
- maximum depth 111 cm;
- inner radius 110 cm - outer radius 185 cm;
- weight 74 kg

INFORMATION

- **Height** 78 cm
- **Depth** 75 cm
- **Strengths** curva
- **Depth in millimetres** 1110.000000
- **Width in millimetres** 2710.000000
- **Height in millimetres** 780.000000
- **Material** metallo
- **Width** 110 cm



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