



Metal planter for urban furniture h140162

Metal planter for urban design. Dimensions 65x85x85 cm (HxWxD). Italian product.

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This planter is characterized by having a **modern** and **linear**. Its dimensions allow so the introduction to 'inside of the container in glass resin of large plants. Circular in shape was created by rings of rectangular pipe, and a base formed by a double ring of rectangular pipe, where three feet of the structure avoid direct contact with the ground. Expression of a design with clean lines and absolute cleanliness, the planter is the right place in **large outdoor environments**.

Anticorrosive treatment and finishing

- **Pre-treatment:** before being painted, the building is pre-treated by a spray washing with special degreasing. After washing, the piece to be painted, is dried for 15 minutes in a dryer.
- **Anticorrosive treatment:** in order to impart suitable protection against atmospheric agents, the article is subjected to a first coating cycle using an anticorrosive primer in thermosetting powder based on epoxy resins with special pigments.
- **Before cooking:** the artifact treated with the anticorrosive primer is subjected to a first baking period of 15 minutes at a temperature of 180 °. In this phase the anticorrosive polymerizes, forming a coating thickness of about 60 microns.
- **Painting:** the **wall** is subjected to a final cycle of thermosetting powder coating with polyester resin-based **green moss**. The coating is performed with electrostatic spray equipment, which allow the powder to settle evenly on the pieces, forming a minimum thickness of 60 microns.
- **Final firing:** the coated manufacture is subjected to a final baking in the oven for a period of 20 minutes at a temperature of 160 °.

Size:

- cm diameter top planter. 76;
- cm base diameter planter. 84.3;
- total height. 65;
- total weight kg. 68.5.

INFORMATION

- **shape** round
- **Height** 65 cm
- **Width** 85 cm
- **Depth** 85 cm