



Iron bench for urban furniture h140185

Iron bench for urban furniture. Italian production. Seat length: 150 cm.

Bench with a **simple design** ideal for furnishing squares, courtyards, avenues and outdoor spaces of companies and shopping centers.

Details

- n° 02 supports consisting of opposing arches in galvanized rectangular tube;
- seat shell - backrest made with n° 16 galvanized steel tube profiles.

Pre-treatment:

- Before being painted, the product is pre-treated by spray washing with special degreasing liquids.

Anti-corrosive treatment:

- The product is subjected to an initial painting cycle using a thermosetting powder anti-corrosive primer based on epoxy resins with special pigments to protect it from atmospheric agents.

First curing (anti-corrosive):

- It is, subsequently, subjected to a first oven curing lasting **15 min** at a temperature of **180°**. In this phase, the anti-corrosive polymerizes, forming a coating thickness of approximately **60 microns**.

Painting:

- The product is subjected to a final painting cycle with thermosetting powder based on polyester resins. The painting is performed with electrostatic spray equipment that allows the powder to settle uniformly on the pieces, forming a minimum thickness of **60 microns**.

Final curing:

- The painted product is subjected to a final oven curing lasting **20 min** at a temperature of **160°**.

Fixing:

- The bench is supplied with an assembly kit, stainless steel screws and assembly instructions.

Dimensions:

- Total height 78 cm
- Seat height 41 cm
- Total length 152 cm
- Seat length 150 cm
- Depth 75 cm

INFORMATION

- **Height 78 cm**

- Depth 75 cm
- Depth in millimetres 750.000000
- Width in millimetres 1520.000000
- Height in millimetres 780.000000

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