



Iron bench for urban furniture h14026

Bench for urban furniture in galvanized steel round tube. Italian production. Dimensions: L.150 x D.66 x h.77 cm.

Bench for urban spaces with a **simple design** ideal for furnishing squares, courtyards, avenues, paths and parks.

Structure:

- n° 02 shaped supports in galvanized steel round tube, mm. ? 30 x 1.5; each individual support is provided with galvanized steel plates at the base;
- seat-backrest shell made with n° 14 profiles in galvanized steel tube with oval section, mm. 40 x 20 x 1.5 complete with PVC end caps. The profiles are welded onto special galvanized steel templates, which give it its anatomical shape.

Anti-corrosion treatments and finish:

- **Pre-treatment:** before being painted, the product is pre-treated by spray washing with special degreasing liquids. After washing, the product to be painted is dried for 15 minutes in a dryer.
- **Anti-corrosion treatment:** in order to provide suitable protection against atmospheric agents, the product is subjected to a first painting cycle using a thermosetting anti-corrosion powder primer based on epoxy resins with special pigments.
- **First curing (anti-corrosive):** the product treated with the anti-corrosion primer is subjected to a first oven baking for 15 minutes at a temperature of 180°. In this phase, the anti-corrosive polymerizes, forming a coating thickness of approximately 60 microns.
- **Painting:** the product is subjected to a final painting cycle with thermosetting powder based on polyester resins. Painting is performed with electrostatic spray equipment, which allows the powder to settle uniformly on the pieces, forming a minimum thickness of 60 microns.
- **Final curing:** the painted product is subjected to a final oven baking for 20 minutes at a temperature of 160°.

Fixing:

- the supports are equipped with plates with holes for anchoring to the ground by means of anchor bolts and expansion plugs;
- the bench is supplied in an assembly kit, stainless steel screws and assembly instructions.

Dimensions:

- total height: 77 cm
- seat height: 40 cm
- total length: 150 cm
- depth: 66 cm
- Weight: approx. 34 Kg

INFORMATION

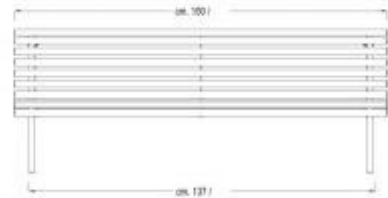
- Height 77 cm
- Depth 66 cm
- Depth in millimetres 660.000000
- Width in millimetres 1500.000000
- Height in millimetres 770.000000
- Material metallo

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Dimensioni:

- altezza totale cm. 77;
- altezza seduta cm. 40;
- larghezza totale cm. 66.



- lunghezza cm. 160 - peso kg. 34;

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Height: 77 cm
Depth: 66 cm