



Bench with metal planter for urban h140180

Bench with metal planter for urban h140180. Italian production. Dimensions 53.5 x 287 x 68.5 (HxWxD)

Structure:

Module consists of:

- No. 02 planters, square base , made of galvanized inlamiera 15/10 . Each planter is equipped with No. 04 feet that prevent contact between the structure and the ground.
- No. 13 seat made with planks of pine wood ;

Metal structure :

Pre- treatment :

- Before being painted , the product is pre-treated with a special liquid spray cleaning with degreasers.

Anti-corrosion treatment :

- The article is subjected to a first coating cycle using an anticorrosive primer in thermosetting powder based on epoxy resins with special pigments to protect it from atmospheric agents .

Before cooking (corrosion) :

- Is subsequently subjected to a first baking period of 15 min at a temperature of 180 ° . In this phase the anticorrosive polymerizes , forming a coating thickness of about 60 microns .

painting:

- The product is subjected to a final cycle of thermosetting powder coating with polyester resin color " white traffic " 9016 . Painting is performed with electrostatic spray equipment that allows the dust to settle evenly on the pieces , forming a minimum thickness of 60 microns.

Glaze firing :

- The coated article is subjected to a final baking in the oven for a period of 20 min at a temperature of 160 ° .

fixing:

- The bench is provided with assembly kit , stainless steel hardware and mounting instructions .

planks :

Impregnated high-pressure autoclave with concentrated saline fluido.Tale treatment gives the planks a preventative prevention against attack by fungi and insects .

Size:

Overall height 53.5 cm ;

Total width 287 cm ;

Depth 68.5 cm ;

Total weight 90 kg .

INFORMATION

- **Height** 53,5 cm
- **Depth** 69 cm
- **Punti di forza** con fioriera, di design
- **Profondità in millimetri** 685.0000
- **Larghezza in millimetri** 2870.0000
- **Altezza in millimetri** 535.0000
- **Materiale** legno, metallo
- **Width** 287 cm