



Planter for public spaces furnish in iron h140163

Planter for public spaces furnish iron. 53x102x102 cm Dimensions (HxWxD). Italian product.

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The round shape and concave of the planter was derived using the strips curved in galvanized iron plate, its broad form also makes possible the introduction of large vessels, inside the container in fiberglass. A double ring to the base makes the stability of the planter tulip even more secure.

Structure of circular shape comprising:

- double ring base and top ring made of tubular galvanized steel mm. $\varnothing$ 40 x 1.5;
- No. 40 curved elements in galvanized iron plate mm. 30 x 3;
- inner container made of fiberglass color "red brick".

Anticorrosive treatment and finishing

- Pre-treatment: before being painted, the building is pre-treated by a spray washing with special degreasing. After washing, the piece to be painted, is dried for 15 minutes in a dryer.
- Anticorrosive treatment: in order to impart suitable protection against atmospheric agents, the article is subjected to a first coating cycle using an anticorrosive primer in thermosetting powder based on epoxy resins with special pigments.
- Before cooking: the artifact treated with the anticorrosive primer is subjected to a first baking period of 15 minutes at a temperature of 180 °. In this phase the anticorrosive polymerizes, forming a coating thickness of about 60 microns.
- Painting: the wall is subjected to a final cycle of thermosetting powder coating with polyester resins gunmetal color. The coating is performed with electrostatic spray equipment, which allow the powder to settle evenly on the pieces, forming a minimum thickness of 60 microns.
- Final firing: the coated manufacture is subjected to a final baking in the oven for a period of 20 minutes at a temperature of 160 °.

Size:

- cm diameter top planter. 102;
- cm base diameter planter. 48.5;
- total height. 53;
- total weight kg. 28.

- **Altezza in millimetri** 530.0000
- **Materiale fioriere** metallo, vetroresina
- **Diametro** 1020.0000
- **Shape** round
- **Height** 53 cm
- **Width** 102 cm
- **Depth** 102 cm