



Galvanized steel bench with backrest h14003

Urban furniture bench in galvanized steel, bright aluminum color. Length: 200 cm. Made in Italy.

Outdoor bench for public spaces ideal for shopping centers, condominium courtyards, and urban furniture. With its soft shapes, it gladdens citizens during pleasant moments of relaxation. Those who want to enjoy the surrounding landscape and relax with a comfortable and anatomical seat designed for **maximum comfort** must absolutely choose this bench.

Structure:

- **n° 02 supports**, arched in shape, consisting of a double profile in galvanized steel sheet 60 / 10 thickness obtained by laser technology cutting; both supports are characterized by the presence of decorative cutouts and hollows on the external profile. Each individual support is provided with a plate, at the base, in galvanized sheet metal;
- **seat-backrest shell** made with n° 32 profiles in round galvanized steel tube $\varnothing 20 \times 1.5$ mm complete with spherical head PVC terminals. The profiles are welded on specific shapes, in galvanized steel sheet 60 / 10 thickness, with a stylized hollow inside. To ensure a comfortable seat, both the shell and the shapes on which the profiles are welded are designed to offer the user maximum ergonomicità.

Anti-corrosion treatments and finishing:

Pre-treatment:

- before being painted, the product is pre-treated by spray washing with special degreasing liquids. After washing, the product to be painted is dried for 15 minutes in a drying kiln.

Anti-corrosion treatment:

- in order to provide suitable protection against atmospheric agents, the product is subjected to a first painting cycle using a thermosetting powder anti-corrosive primer based on epoxy resins with special pigments.

First baking (anti-corrosive):

- the product treated with the anti-corrosive primer is subjected to a first oven baking lasting 15 minutes at a temperature of 180°. In this phase, the anti-corrosive polymerizes, forming a coating thickness of approximately 60 micron.

Painting:

- the product is subjected to a final painting cycle with thermosetting powder based on polyester resins in **"bright aluminum"** color. The painting is performed with electrostatic spray equipment, which allows the powder to deposit uniformly on the pieces, forming a minimum thickness of 60 micron.

Final baking:

- the painted product is subjected to a final oven baking lasting 20 minutes at a temperature of 160°.

Fixing:

- the supports are equipped with plates provided with holes for anchoring to the ground by means of anchor bolts and expansion plugs; the external screws present on the structure are protected by pressure-fit PVC caps;
- the bench is supplied in an assembly kit, with stainless steel screws and assembly instructions.

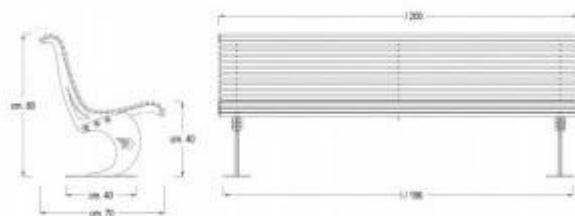
Technical features:

- Length: 200 cm
- Depth: 70 cm
- Total height: 80 cm
- Seat height: 40 cm
- Weight: approximately 66 Kg

**The bench is supplied entirely in the “Bright Aluminum” color, both for the seat and the supports. In the image, the supports appear to be of a different color exclusively due to an ambient occlusion effect of the image itself.*

INFORMATION

- Height 80 cm
- Depth 70 cm
- Depth in millimetres 700.000000
- Width in millimetres 2000.000000
- Height in millimetres 800.000000
- Material metallo



- lunghezza cm. 200 – peso kg. 66.

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