



Curved bench without backrest for urban furniture h140175

Curved bench without backrest for urban furniture and public spaces. Made in Italy. Color: gunmetal.

The bench has been created to clearly highlight the movement of a circular or semi-circular structure. The item can be positioned to create a complete circle or multiple other compositions.

Structure:

- no. **04** supports consisting of opposing arches in galvanized rectangular tube **50 x 20 x 3** mm adorned with galvanized rounds;
- seat shell made with no. **06** curved profiles, in galvanized steel tube with an oval section of **40 x 20 x 1.5** mm complete with PVC end caps. The profiles are welded onto specific galvanized steel supports.

Anti-corrosion treatments and finish:

Pre-treatment

- Prior to painting, the product is pre-treated by means of a spray wash and subsequently dried for **15** min in a drying oven.

Anti-corrosion treatment

- To better protect the product from atmospheric agents, the item is subjected to a first painting cycle using a thermosetting powder anti-corrosion primer based on epoxy resins with special pigments.

First baking (anti-corrosion):

- The item is subjected to a first oven baking for a duration of **15** min at a temperature of **180°**.

Painting:

- The item is subjected to a final painting cycle with thermosetting powder based on polyester resins and is carried out with electrostatic spray equipment, which allows the powder to settle on the pieces forming a thickness of **60** microns.

Final baking:

- The painted item is subjected to a final baking for a duration of **20** min at a temperature of **160°**.

Fixing:

- The supports are equipped with perforated plates for anchoring to the ground by means of anchor bolts and expansion plugs.
- An assembly kit, stainless steel screws, and relative assembly instructions are provided.

Dimensions:

- Height: 42 cm
- Length: 210 cm
- Depth: 75 cm
- Inner radius at the base **103** cm - outer radius at the base **146** cm;
- Weight: approx. 39 Kg

INFORMATION

- **Height** 42 cm
- **Depth** 43 cm
- **Strengths** curva
- **Depth in millimetres** 750.000000
- **Width in millimetres** 2100.000000
- **Height in millimetres** 420.000000
- **Material** metallo
- **Width** 43 cm

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Height: 42 cm

