



Metal street furniture bench h14022

Metal street furniture bench. Italian production. Dimensions: 170x84x70 cm

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Structure:

- n° 02 supports consisting of opposing arches in round **galvanized steel** tube mm. ? 40 x 1.5; each individual support is provided with plates at the base in galvanized sheet metal;
- seat-back shell made of n° 26 profiles in round **galvanized steel** tube mm. ? 20 x 1.5 and n° 02 external profiles in round galvanized steel tube mm. ? 40 x 1.5 complete with spherical head PVC end caps. The profiles are welded onto special galvanized steel templates, which give them their anatomical shape.

Anti-corrosion treatments and finishing:

- **Pre-treatment:** before being painted, the product is pre-treated by spray washing with special degreasing liquids. After washing, the product to be painted is dried for 15 minutes in a drying oven.
- **Anti-corrosion treatment:** in order to provide suitable protection against atmospheric agents, the product is subjected to a first painting cycle using a thermosetting anti-corrosion powder primer based on epoxy resins with special pigments.
- **First firing (anti-corrosion):** the product treated with the anti-corrosion primer is subjected to a first oven firing for 15 minutes at a temperature of 180°. In this phase the anti-corrosive polymerizes, forming a coating thickness of approximately 60 microns.
- **Painting:** the product is subjected to a final painting cycle with thermosetting powder based on polyester resins in "gunmetal" color. Painting is performed with electrostatic spray equipment, which allows the powder to settle uniformly on the pieces, forming a minimum thickness of 60 microns.
- **Final firing:** the painted product is subjected to a final oven firing for 20 minutes at a temperature of 160°.

Fixing:

- the supports are equipped with plates provided with holes for anchoring to the ground by means of anchor bolts and expansion plugs;
- the bench is supplied in an assembly kit, stainless steel screws and assembly instructions.

Dimensions:

- height 84 cm
- width 170 cm
- depth 70 cm
- seat height 45 cm
- weight 44 kg

INFORMATION

- **Height** 84 cm
- **Depth** 70 cm
- **Depth in millimetres** 700.000000
- **Width in millimetres** 1700.000000
- **Height in millimetres** 840.000000
- **Width** 170 cm

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Height: 84 cm

Depth: 70 cm

