



Metal bench for urban furniture h14007

Metal bench for urban furniture and public spaces. Italian production. Color: gunmetal.

Metal bench **for urban furniture** ideal for enhancing cities, squares, courtyards and historic centers. The bench shows a refined and composed elegance, in its simplicity it faces the new modern era with a high head, confident and proud of itself. The original supporting structure of the bench opens towards new horizons giving life to a modern article.

It is a product made entirely of **galvanized steel**, suitably shaped with plasma cutting techniques and processed with care and parsimony, particular attention is paid to the finishing technique of the bench which determines a duration over time much higher than the average of other competing products.

Structure:

- n° 02 inverted "V" supports obtained from high-definition plasma cutting, in galvanized sheet thickness 80/10; each support is edged, on the inside, by a galvanized flat bar of mm. 80 x 6 and is provided with holes for anchoring to the ground;
- n° 01 connection crossbar in galvanized steel round tube of mm. ? 60 x 2 complete with spherical head PVC end caps;
- seat-backrest shell made with n° 29 profiles in galvanized steel round tube of mm. 20 x 1.5 complete with spherical head PVC end caps. The profiles are welded on special galvanized steel shapes that give it its anatomical shape.

Anti-corrosion treatments and finishing:

- **Pre-treatment:** before being painted, the product is pre-treated by spray washing with special degreasing liquids. After washing, the product to be painted is dried for 15 minutes in a dryer.
- **Anti-corrosion treatment:** in order to provide suitable protection against atmospheric agents, the product is subjected to a first painting cycle using a thermosetting powder anti-corrosive primer based on epoxy resins with special pigments.
- **First baking (anti-corrosive):** the product treated with the anti-corrosive primer is subjected to a first oven baking lasting 15 minutes at a temperature of 180°. In this phase the anti-corrosive polymerizes.
- **Painting:** the product is subjected to a final painting cycle with thermosetting powder based on polyester resins in color "**gunmetal**". The painting is performed with electrostatic spray equipment, which allows the powder to deposit uniformly on the pieces.
- **Final baking:** the painted product is subjected to a final oven baking lasting 20 minutes at a temperature of 160°.

Dimensions:

- total height 80 cm
- seat height 45.5 cm
- length 150 cm
- depth 67.5 cm
- weight: 55 kg

INFORMATION

- **Height** 80 cm
- **Depth** 67,5 cm
- **Strengths** di design
- **Depth in millimetres** 675.000000
- **Width in millimetres** 1500.000000

- Height in millimetres 800.000000
- Material metallo



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