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# Bench for street furniture in iron and wood h140178

Bench for street furniture in iron and wood h140178. Made in Italy. Dimensions 73 x 220 x 56 (hxwxd).

#### Details structure:

- No. 02 shaped supports in galvanized steel pipe 40x1 mm, 5; the particular shape of the media, allowing the housing of multipurpose shelves at the two ends
- No. 02 shelves edged cut-resistant galvanized sheet metal thickness 15 /10;

No. 05 seat made with planks of pine wood.

#### Metal structure:

# Pre- treatment :

• Before painting, the product is pre-treated with a special cleaning spray with liquid degreasers. Then it is dried in a dryer for 15 min.

### Anti-corrosion treatment:

• The article is subjected to a first coating cycle using an anticorrosive primer in thermosetting powder based on epoxy resins with special pigments to protect it from atmospheric agents .

## Before cooking (corrosion):

• Is subsequently subjected to a first baking period of 15 min at a temperature of 180 °. In this phase the anticorrosive polymerizes, forming a coating thickness of about 60 microns.

## Painting:

The product is subjected to a final cycle of thermosetting powder coating with polyester resin color " bright aluminum ." The
coating is performed with electrostatic spray equipment that allows the dust to settle evenly on the pieces , forming a
minimum thickness of 60 microns.

### Glaze firing:

• The coated article is subjected to a final baking in the oven for a period of 20 min at a temperature of 160 °.

# fixing:

- The supports are fitted with perforated plates for anchoring to the ground by means of anchor bolts to screw anchors;
- The bench is provided with assembly kit, stainless steel hardware and mounting instructions.

Planks Impregnated high-pressure autoclave with concentrated saline fluid. This treatment gives the planks a preventative

prevention against attack by fungi and insects .

#### Size:

- Seat height 44 cm;Total height 73 cm;
- Seat width 144 cm;
- Total width 220 cm;
- 56 cm depth;
- shelf: 48 cm width 24 cm depth.

# **INFORMATION**

- Height 73 cm
- Depth 56 cm
- Punti di forza di design
- Profondità in millimetri 530.0000
  Larghezza in millimetri 2480.0000
  Altezza in millimetri 730.0000
- Materiale legno
- Width 220 cm